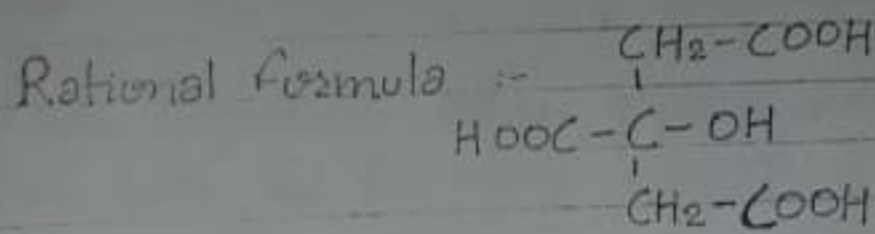
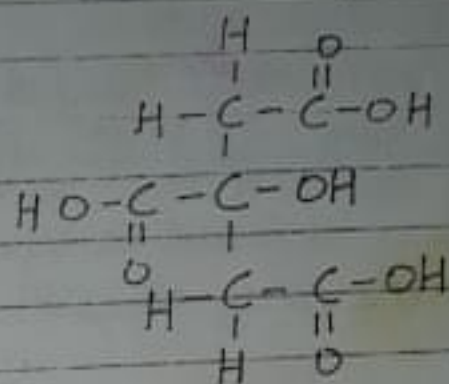


# CITRIC ACID

It is also known as 3-carboxy, 3-hydroxy pentane 1,5-dioic acid or 1,2,3-tricarboxy, 2-hydroxy propanoic acid.  
Molecular formula -  $C_6H_8O_7$



Structural formula :-



Occurrence :- Citric acid generally occurs in unripe fruits of Citrus group.

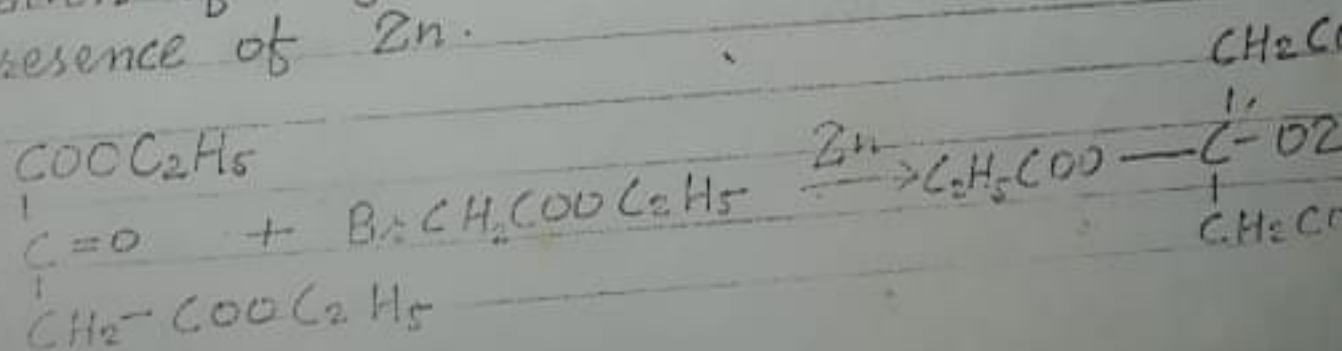
ex:- Tomato, orange, lemon, guava, etc.

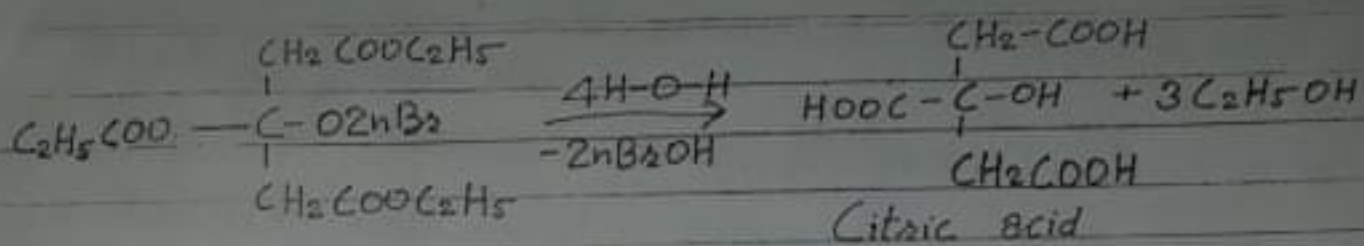
Lemon juice contains 6-10% of Citric acid.

Methods of Preparation :-

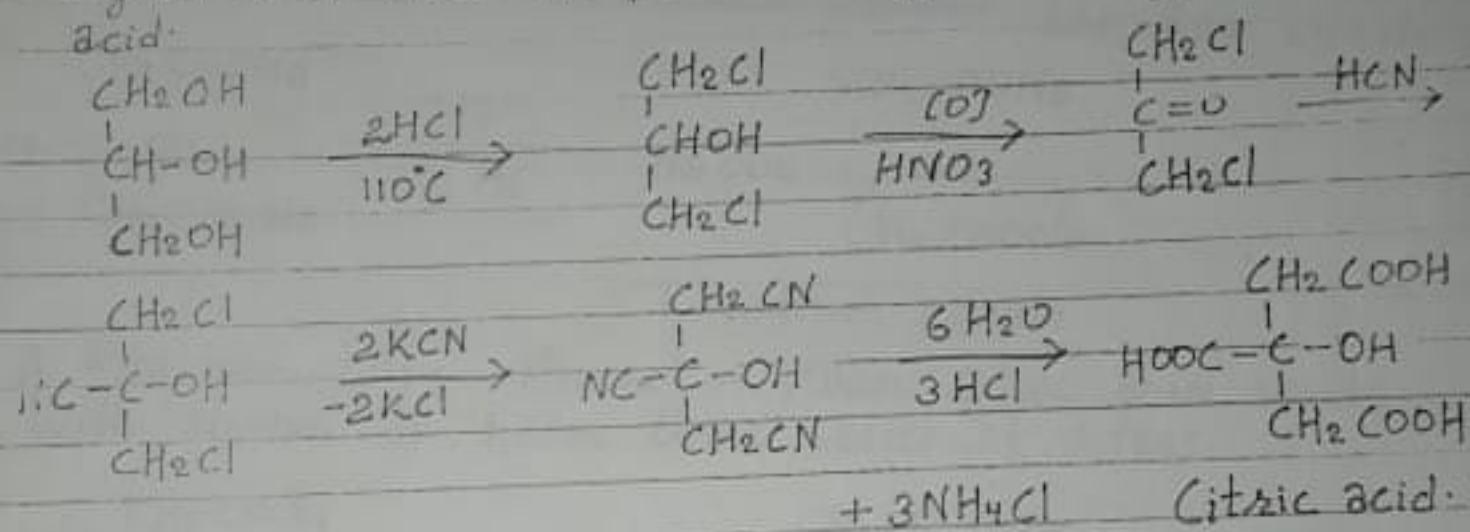
1. From lemon juice :- Lemon juice is first boiled to coagulate proteins which is filtered off. The filtrate is neutralised with lime, and boiled. Calcium citrate is insoluble in boiling water which is removed by filtration method. Calcium citrate reacts with  $H_2SO_4$  to give monohydrate crystals of Citric acid.

2. By Reformatsky reaction :- Citric acid is obtained by hydrolysing the product which is obtained by reaction of ethyl bromoacetate with oxal acetate in presence of Zn.





3. From Glycerol :- When glycerol reacts with HCl at 110°C then both the primary alcoholic group change into chloro group. After oxidation, secondary alcohol oxidised to give ketonic group then reacts with HCN to give dichloro acetone. After that reacts with HCN to give 1,2,3-tricyano-2-hydroxy propane which is hydrolysed with H<sub>2</sub>O in presence of HCl to give Citric acid.



### Physical Properties:

1. Citric acid crystallises in the form of large rhombic crystals containing one molecule of H<sub>2</sub>O.
2. Melting point 101°C.
3. Upon heating 130°C it loses water and becomes anhydrous. The mp of anhydrous citric acid is 153°C.
4. It is soluble in water and alcohol but sparingly soluble in ether.